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Novaset® 4211/40 gloss coating

Low-migration gloss coating especially for food packaging printing

Water-based coating for sheetfed offset

Product features

- Novaset® 4211/40 is a particularly low-odour and low-migration water-based coating which has been developed specially for the coating of inner- and outside of food and semi-luxury food packaging. The coating is also very well suited for non-food packaging and commercial printing and offers very fast drying and high rub protection.
- Further advantages of Novaset® 4211/40 are very good anti-sealing and stacking properties as well as good gloss.
- Depending on the used substrate Novaset® 4211/40 is also suitable for double-sided coating, we recommend carrying out your own tests before starting a print run.
- Novaset® 4211/40 is particularly suited for the production of packaging that complies with the requirements of the EU-regulation 1935/2004 and 2023/2006 as well as with the Swiss Ordinance 817.023.21. Mineral oil is not used as an intentional formulation component of this coating.

Advantages of Novaset® 4211/40

- Particularly low-migration and low-odour.
- Suitable for direct contact with solid and fatty food.
- Complies with the requirements for water-based coatings for food packaging.
- High rub protection.
- Suitable for double-sided coating.
- Good gloss.
- Very good anti-sealing properties
- Very economical.

Novaset® 4211/40 gloss varnish

	Printing properties										
	Drying	Gloss effect	Rub protection	Anti-Sealing	Suitability for perfecting	Hot foil stamping	Barrier properties	Blister ability	Wet blocking resistance	Slip	Glueability
Novaset® 4211/40 gloss varnish	5	4	6	7	5	7	-	-	5	5	7
	1 = Characteristic weakly expressed 7 = Characteristic strongly expressed										
	The assessment of the product properties was made under standardised printing conditions. In individual cases, under special conditions, as in printing with very thick layers of coating, the classification of certain properties may be different.										

Product code	VP26-01AD-#### – small pack sizes (25 kg, 125 kg) VP30-01AD-#### – large pack sizes (220 kg, 1000 kg) Final 4 digits relate to pack size.
Pack sizes	25 kg (10J1), 125 kg (10MA), 220 kg (01NF), 1000 kg (01U0)
Solids	29-33%
Substrates	Very well suited for coated paper and board.
Application	Sheetfed coating units
Film weight	3 – 6 g/m ² wet application
Drying	Physical, forced with hot air-dryer and IR-dryer
Viscosity	40 s / 4 mm DIN cub / 20 °C
Cleaning	Please clean up machine and equipment immediately with water.
Remarks	Stir well before use! Only use coatable printing inks! Resistance against alcohol and alkali required.
Storage	Protect against frost, heat and direct sunlight. Storage in original packaging at 5° to 30° Celsius.

You are welcome to contact us for further information.

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The aim of our technical documents is to inform our customers about general values. However, the transferability of general values known from experience and laboratory results to concrete practical applications depends on a number of factors which are beyond our control. We therefore ask for your understanding that this advice document cannot be used as the basis for claims in law. Furthermore, the correct application for each product has to be checked carefully for suitability.

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Novaset® 4211/40 gloss varnish

Special notes

In order to preserve low-odour and low-migration properties, no additives such as retarders, defoamers or others may be added to the coating. An exemption to this rule is the addition of water to adjust the viscosity. It must be generally noted, that for the production of food packaging only materials suitable for this area of application are used.

In cases where a non-low-migration water-based coating has been used before printing with Novaset® 4211/40, the printing press should be thoroughly cleaned taking care to remove all coating residues. For this purpose, if necessary, only washes suitable for low-migration printing should be used, taking into account the manufacturers recommendations for use. Following the wash cycle, thorough rinsing with clean water is essential.

Certificate

Novaset® 4211/40 is ISEGA-certificated (direct contact with solid and fatty food). We will gladly provide you with a copy of the certificate upon request.

Further information

For further information please refer to our Technical Reviews „Resistance requirements for surface finishing“, „Good manufacturing practice food packages“ and the EuPIA guideline “printing inks for food packagings”.

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